



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE332A94-3400-03-10

Job Sheet 191121



Part No: RBE332A94-3400-03-10

Job Qty: 5 pcs

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/21/19

Job Tracking No:

Due Date: 3/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE332A94-3400-03 Rev A IPP Rev. A 19.02.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	NV5000 - 1	5 pcs	3/22/19		0.00	10.00	NV5000 - 1	
							NV5000 - 2	J.C. 19.03.19
110	QC 2	5 pcs	3/22/19		0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	J.C. 19.03.19
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 54	
							QC 2 - 56	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	

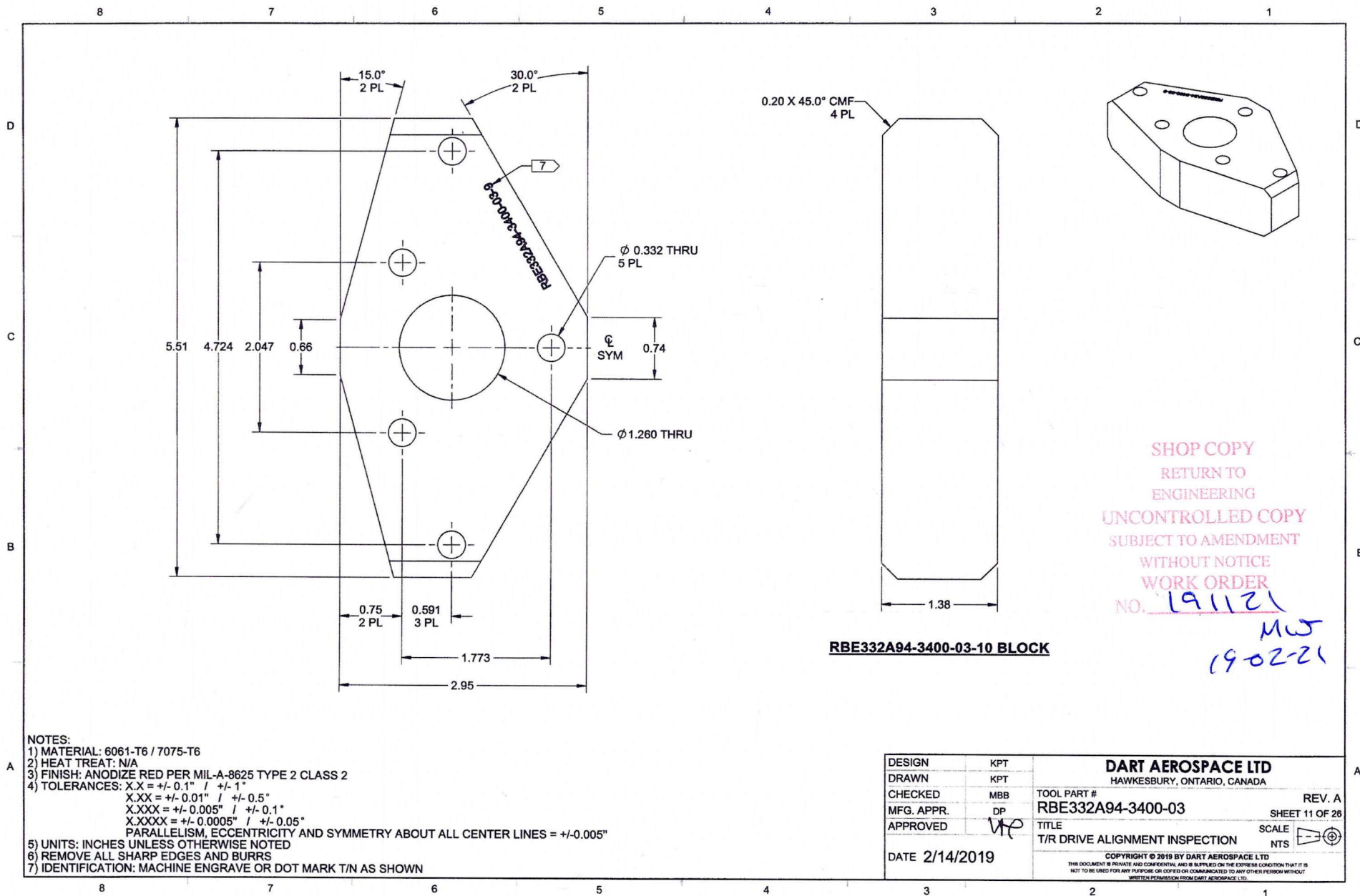
Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/19/19

Plex 2/21/19 1:13 PM Dart.lajeunesse.marie

120 QC 8	5 pcs	3/22/19	0.00 0.00	QC 2 - 66	
				QC 2 - 64	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	Da 19-03-20
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 47	
125 Outsource - 4 - Anodize	5 pcs	3/22/19		GRO002-VC	03/22/2019 PL
126 Packaging 2-1 - Receive - B4B	5 pcs	3/22/19	0.00 0.00	Packaging 2 - 1 - B4B	
				Packaging 2 - 2 - B4B	
				Packaging 2 - 3 - B4B	
				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
127 QC 6	5 pcs	3/22/19	0.00 0.00	QC 6 - 42	

				QC 6 - 9	DAS
				QC 6 - 68	APR 03 2019 68
				QC 6 - 61	9-89
130	Packaging 3-1 - Stock - B4B	5 pcs	3/22/19	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
140	QC 21 - SA	5 pcs	3/22/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 100 - 1-Machine as per folio FC 701 FOLIO REV: _____ DWG REV: _____ 2-Debur Descriptions: 125 - Issue P/O: _____ -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant - Material type; 6061T6 -Certificate of Conformity is required 126 - C of C required.					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M6061T6B1.500X3.000	6061T6 Bar 1.500 X 3.000	2.3800 ft (.476 ea)	100-NV5000 - 1	5094 300	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-NV5000 - 1	M6061T6B1.500X3.000	2	24	0	
Part Specifications					
Specifications could not be found.					



Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier Quality ☐						
Date :	Sequence #:	QTY Affected :		MRB (QS1042)				
Description Work Order Deviation		Disposition			Completed By			
					Lead hand / Supervisor			
								QC / QA Coordinator
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		Other/Details:						



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PURCHASE ORDER

PO042956



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO042956

PO Date: 3/22/19

Due Date: 3/29/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	189182	RBE000-117-9	Plate -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed - X4		3/29/19	4 pcs	0 pcs	4 pcs	\$4.45/pcs	\$17.80
***** RUSH ***** RUSH ** NEED BACK MARCH 28,2019 ** MAR 29 2019 DP											
2	188112	RBE1X54-176-875	Press Tool -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed - X4		3/29/19	4 pcs	0 pcs	4 pcs	\$4.45/pcs	\$17.80
MAR 29 2019 DP											



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	188718	RBWA353A04-01	Cap -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL -Certificate of Conformity is required	Firmed	-	3/29/19	5 pcs	0 pcs	5 pcs	\$4.45/pcs	\$22.25

Line Item Note ** need back March 29,2019 **

190651	Firmed	-	3/29/19	4 pcs	0 pcs	4 pcs	\$4.45/pcs	\$17.80
Sub Total:				9	0	9		\$40.05

4	188156	RBEVR-L11-0010-004-B-1	Press -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/29/19	4 pcs	0 pcs	4 pcs	\$4.45/pcs	\$17.80
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Line Item Note ** need back March 29,2019 **

5	189487	RBE1X25-166-857-1	Tube -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	3/29/19	6 pcs	0 pcs	6 pcs	\$4.45/pcs	\$26.70
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Line Item Note ** need back March 29,2019 **



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	190652	RBWA353A04-06	Cap (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed -		3/29/19	9 pcs	0 pcs	9 pcs	\$1.68/pcs	\$15.12
Line Item Note ** need back March 29,2019 ** BLACK											
7	191261	HT-900-NC-09B	Filter Housing Outsource4 (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed -		3/29/19	4 pcs	0 pcs	4 pcs	\$1.68/pcs	\$6.72
Line Item Note ** need back March 29,2019 ** BLACK											
8	190735	647.4212	Plate Issue P/O to ATG : 1- Black Anodize as per Dwg 647.4200	Firmed -		3/29/19	10 pcs	0 pcs	10 pcs	\$1.68/pcs	\$16.80
Line Item Note ** need back March 29,2019 ** BLACK											



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Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
9	191740	RBE350A93-3302-02-1	Handle (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As Per Dwg RBE350A93-3302- 02-1 Rev. 11 -Certificate of Conformity is required	Firmed -	-	3/29/19	10 pcs	0 pcs	10 pcs	\$1.68/pcs	\$16.80
Line Item Note ** need back March 29,2019 ** BLACK											
10	192223	SWA6A-700B	Wire Clamp, 1/2 X 1- 3/8 X 1-1/4 -Issue P/O; -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -	-	3/29/19	39 pcs	0 pcs	39 pcs	\$1.59/pcs	\$62.01
Line Item Note ** need back March 29,2019 ** BLACK											
11	189281	RBE703A95-0505-00-1	Quill -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL- A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE703A95-0505- 00-1 Rev. 9 -Certificate of Conformity is required	Firmed -	-	3/29/19	22 pcs	0 pcs	22 pcs	\$1.59/pcs	\$34.98
Line Item Note ** need back March 29,2019 ** RED											



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PURCHASE ORDER

PO042956



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	191749	RBE350A94-3700-C-05	Bottom -Issue P/O: PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant As Per Dwg RBE350A94-3700-C-05 Rev. 6 -Certificate of Conformity is required	Firmed -		3/29/19	34 pcs	0 pcs	34 pcs	\$1.59/pcs	\$54.06
Line Item Note ** need back March 29,2019 ** RED 189348 Firmed - X10 3/29/19 10 pcs 0 pcs 10 pcs \$1.59/pcs \$15.90 Sub Total: 44 0 44 \$69.96											

13	190770	RBT18601	Main Rotor Swashplate ReGreasing Tool -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; -Certificate of Conformity is required	Firmed -		3/29/19	5 pcs	0 pcs	5 pcs	\$1.59/pcs	\$7.95
Line Item Note ** need back March 29,2019 ** RED											

14	191121	RBE332A94-3400-03-10	Block -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed -		3/29/19	5 pcs	0 pcs	5 pcs	\$1.59/pcs	\$7.95
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PURCHASE ORDER

PO042956



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Line Item Note ** need back March 29,2019 **											
RED											

Grand Total: \$358.44

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/25/19 4:09 PM dart.Lussier.Patrick


Certificat de Conformité / Certificate of Compliance


0 1 7 9 3 6 - 1

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.grouppaltech.com

Bon de Livraison / Packing Slip
017936 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
28-Mar-2019		Ross Montieth		042956					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details	Description pièce(s)	CATG. U/M	Quantités / Quantities					
Job # / Ref #				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBE000-117-9 Rev.	RBE000-117-9 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4	0	0	0	
2	RBE1X54-176-875 Rev.	RBE1X54-176-875 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4	0	0	0	
3	RBWA353A04-01 Rev.	RBWA353A04-01 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-8625F TYPE 2 CLASS 1	ANODIZE CH	9	9	0	0	0	
4	RBEVR-L11-0010-004-B-1 Rev.	RBEVR-L11-0010-004-B-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	4	4	0	0	0	
5	RBE1X25-166-857-1 Rev.	RBE1X25-166-857-1 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6	0	0	0	
6	RBWA353A04-06 Rev.	RBWA353A04-06 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	9	9	0	0	0	
7	HT-900-NC-09B Rev.	HT-900-NC-09B 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	4	4	0	0	0	
8	647.4212 Rev.	647.4212 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	10	10	0	0	0	
9	RBE350A93-3302-02-1 Rev.	RBE350A93-3302-02-1 ANODIZE BLACK PER MIL-A-8625F TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	10	10	0	0	0	
10	SWA6A-700B Rev.	SWA6A-700B 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	39	39	0	0	0	
11	RBE703A95-0505-00-1 Rev.	RBE703A95-0505-00-1 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	22	22	0	0	0	
12	RBE350A94-3700-C-05 Rev.	RBE350A94-3700-C-05 01 -ANO-RED [ANODIZE RED] PER IAW MIL-A-8625 TYPE 2 CLASS 2 WATER SEALANT	ANODIZE CH	44	44	0	0	0	


Certificat de Conformité / Certificate of Compliance


0 1 7 9 3 6 - 1

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 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
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 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.		Bon de commande Client Customer Purchase Order No.				
28-Mar-2019		Ross Montieth			042956				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Quantités / Quantities					À venir / Back Order
				Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/		
13	RBT18601 Rev.	RBT18601 01 -ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS2	ANODIZE CH	5	5	0	0		0
14	RBE332A94-3400-03-10 Rev.	RBE332A94-3400-03-10 01 -ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS2	ANODIZE CH	5	5	0	0		0

Notes Additionnelles / Additional Notes

Épaisseur réelle
Actual Thickness
Inspecteur Qualité
Quality Inspector
Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.